

To the Chair and Members of the J L Thomas Liaison Group

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# AGENDA FOR J L THOMAS LIAISON GROUP

The J L Thomas Liaison Group will meet on WEDNESDAY 10 NOVEMBER 2010, commencing at 5.30 pm, in the Bad Homburg Room, Civic Centre, Paris Street, Exeter to consider the following business. If you have an enquiry regarding any items on this agenda, please contact Jo Quinnell on Exeter 265197.

Entry to the Civic Centre can be gained through the Customer Service Centre, Paris Street.

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6	Date of next meeting - 20 April 2011	



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# Agenda Item 2

#### **EXETER CITY COUNCIL**

#### J L THOMAS LIAISON GROUP

Wednesday 21 April 2010

#### Present:-

Councillor Marcel Choules Councillor Percy Prowse

Mr T Green J L Thomas
Mr N Parsons J L Thomas
Mr S Cockram J L Thomas

Mr J Henthorne Residents' Representative Mr J Staddon Residents' Representative

John Leech Environmental Health Manager
Alex Bulleid Environmental Health Technician
Elaine Sherring Assistant Member Services Officer

38 APOLOGIES

Apologies were received from Councillor Newcombe.

## 39 NOTES OF MEETING HELD ON 11 NOVEMBER 2009

The notes of the meeting held on 11 November 2009 were agreed as a correct record.

#### 40 **PROCESS UPDATE**

Terry Green reported that there had been no significant changes to the processing plant since the last meeting.

The following progress had continued with odour improvement works:

- A large extraction fan which extracts air from the boiler house to the Drier room has been installed. Any fumes extracted from the boiler house are now treated via the large Flakt tower. As a result of these works the risk of fugitive emissions from the boiler house has been significantly reduced.
- The external air extraction ducting from the Fallen Stock area to the JLT tower has been completely removed. Several sections of the ducting were in relatively poor condition and were susceptible to odour emissions to the atmosphere. Sufficient air extraction from the raw materials room is still provided by two extraction ducting's serving this area.
- Atomising spray equipment to spray a neutralising agent in the vicinity of the external effluent tanks is currently being installed.
- Plans to replace the wet cooling tower with an air condenser are currently on hold. The current cooling tower is performing adequately for the needs of the processing plant.
- The installation of a simplified conveyors system in the press room and also a tallow drainage system ex-drier are currently on hold due to financial constraints. The benefit of these works would further improve plant reliability and efficiency.

The total cost of environmental control from October 2009 to the end of February 2010 (5 months) was £167,709; £67,120 spent on odour control and £100,589 on effluent treatment. The combined average monthly spend being £33,542.

These are typical regular costs of environmental control.

A summary of individual costs were supplied to members of the group (attached).

The Chair stated that he felt the site visit had been a useful experience and allowed the information that was received at the meetings to be put into context. He stated that on the day of the visit the smell had not appeared to be too bad except in the Raw Materials room and this led to the question as to how old the material was. Mr Green clarified that only 10% of material was collected on a weekly basis and over 70% comes in on a daily basis. He stated that the carcases can decompose quickly, particularly during warmer weather, thus giving the impression they are older than they are.

To minimise complaint risk, and wherever possible, vehicles en route to the factory that could be more susceptible to odour are arranged to travel outside of peak traffic times. Staggered arrival times are also planned to prevent vehicles waiting on the yard. However, on occasions when this is not possible due to unforeseen circumstances, John Leech or Alex Bulleid would be informed without delay.

Councillor Choules commented that he had been impressed with the cleanliness of the site.

#### 41 <u>COMPLAINTS RECEIVED SINCE THE LAST MEETING</u>

A summary of the quarterly complaints was distributed to members of the group (attached).

The noise complaint that was received in December was caused by No.2 boiler, and was a result of the gas flow within the fuel chamber creating a high pitched noise. The boiler manufacturer was approached who supplied a series of retro-fit gas hoods which were fitted in January and this has eliminated the problem.

There was another noise complaint which resulted from the releasing of the boilers' steam pressure prior to closure of the factory on a Saturday. This procedure has since been reviewed, and steam pressure is no longer released at the end of the processing week, where closure will be for only one day.

A letter was received from Ben Bradshaw MP on behalf of a resident. The resident was contacted and advised that unless there was information on a specific vehicle it was difficult to trace and identify the problem. The resident was given a direct number for future contact but has not been in contact since. Ben Bradshaw was also sent a reply detailing procedures and how complaints were managed.

#### 42 **DATE OF NEXT MEETING - 3 NOVEMBER 2010**

The date of the next meeting was noted.

(The meeting commenced at 5.30 pm and closed at 6.00 pm)

Chair

## J L Thomas & Co Ltd

# Environmental Control Expenditure – October 2009 – February 2010 inclusive (5 months)

Odour Control		£
Odour Treatment Chemicals	3	26,154
Odour Control Repairs		4,762
Gas Oil Incinerator		34,944
Vehicle Scenting		1260
	Total - Odour Control Average monthly spend	67,120 13,424
Effluent Treatment		
Effluent Treatment Chemica	ls	41,060
Effluent Treatment Repairs		3,169
Effluent Disposal to SWWA		56,360
To	otal - Effluent Treatment Average monthly spend	100,589 20,118
	Total Odour & Effluent	167,709
Tota	I average monthly spend	33,542

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# Minute Item 41

## **Quarterly Figures October – December**

No. of odour complaints	2006	2007	2008	2009
	37	10	41	19

One noise complaint was received during the quarter Oct-Dec 2009.

## **Quarterly Figures January - March**

No. of odour complaints	2007	2008	2009	2010
	17	4	4	4

#### **Incidents**

 $17/11/09-2\ complaints-no\ process\ problems\\ 25/11/09-2\ complaints-loss\ of\ incineration\ briefly$ 

26/11/09 - 2 complaints - no process problems, one vehicle on the yard

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#### JL Thomas & Co. Ltd, Canal Banks, Exeter Complaints since the last meeting

# Agenda Item 4

Complaint Date Oc	lour Date	Address	Details	
WK/201001400	10.4/2010	M I G D I D		
	/04/2010	Marsh Green Road East	Factory complaint - weather warm and sunny with slight N/NE wind	
Case Actions:				
Case Comments	Rang com generally	slight. Sometimes clean neutra	all officers out/in meetings. still bad so AB visited site. Odour on Marsh Green Road very variable and al treated air smell and sometimes slight process/greaves-type smell. No process no obvious source of fugitive emission of process-type smells.	
WK/201001712				
27/04/2010 27	/04/2010	Marsh Green Road	Complaint about smell from factory. Weather warm & sunny with a sligh	
Case Actions:		North	breeze.	
EPSU Officer Visit	strong, Re The Mars However the future	eported to NP who had it move h Green Road area had a stron in the yard area of the compla ring directly in rather than pu	g tower odour which was clean but strong. inants there was a smell of effluent. The complainant was very cross and will in	
Phone call received		ant stated that the smell from little breeze	the factory is quite bad as it is permeating the office. It is a warm and sunny day	
27/04/2010 27 Case Actions:	/04/2010	Matford Avenue	Factory complaint - weather warm and sunny with some cloud and a sligl breeze	
Case Comments	Investigated and found it not to be factory complaint but a bush near complainant house. Complainant stated that the odour has been bad for the last 4 days. (factory closed down over the weekend early sat morning).			
	RS at fact	cory at the time of the complain	nt with the wind blowing down Marsh Green Road, not towards Topsham Road.	
WK/201001792				
29/04/2010 28	/04/2010	Water Lane	Vehicle complaint - lorry	
<b>Case Actions:</b>				
Phone call received		Steve at the factory, They had lorry leaving the factory at that	d a complaint last night about a lorry going up Water Lane. This does tie in with at time.	
		d the need for the lorries to tra would relay the message to th	evel slowly through the area, Steve pointed out that the road was in a poor state of the drivers.	
WK/201001911				
04/05/2010 30	/04/2010	Barrack Road	Complaint regarding the above factory - overcast with slight breeze	
Case Actions:				

1

**Details** Complaint Date Odour Date Address Case Comments called complainant on number given but number not recognised Spoke to NH at factory. Had been boiler failure between 16.50 and 17.10 and standby incinerator had not started at first Case Comments attempt. Would therefore have been loss of incineration before the incinerator did start up correctly on second attempt. WK/201001918 04/05/2010 30/04/2010 Barrack Road **Factory complaint Case Actions:** Complaint made direct to factory out of hours. Case Comments AB spoke to NH - had lost No2 boiler prior to complaint and had been problems in starting incinerator. This may have contributed to complaint. Case Comments Called complainant on number given - number not recognised WK/201001931 04/05/2010 04/05/2010 **Marsh Green Road East** Factory complaint - weather sunny but windy **Case Actions:** Case Comments Call re odour this morning. AB investigated - was slight occasional process-type smell on some parts of Marsh Green Road. Was also very slight small flakt odour. Factory not processing at time of complaint. Seals to inspection doors on SF being replaced, which may explain that odour. No problems with effluent etc so no obvious source of other odours. WK/201002066 07/05/2010 07/05/2010 Marsh Green Road Factory Complaint - Weather overcast with a breeze North **Case Actions:** Case Comments Complaint made when no officers available to investigate. Business Support section therefore rang factory to advise them of complaint. NH reported that no process problems and towers all OK. Slight clean treated air smell on Marsh Green Road. WK/201002202 11/05/2010 11/05/2010 **Marsh Green Road East** Factory complaint - weather cool and overcast **Case Actions:** Case Comments AB in area at 0900 - was noticeable tower smell across Marsh Barton area - particularly small flakt. Visited factory processing normally and towers all on set points. All towers smelling good. Unable to explain why odour on Marsh Barton so noticeable. Complainant reported that had got better since 0800. Agreed that would call in again later in day if still bad. WK/201002265 12/05/2010 12/05/2010 Marsh Green Road East Factory complaint- warm with light NW wind. **Case Actions:** call from the complainant about the smell from the factory, its been bad all morning and is causing problems for the Phone call received workers, RS will attend and investigate **EPSU Officer Visit** RS walked the area, strong tower odour at the far end of Marsh Green Road, the complainant said that the wind has swung round in the last half hour and was not coming into the premise at this time however it had been a problem earlier and been very strong over the last few days.

shortly due to lack of material.

On site investigation, Towers all running within set levels with no reported problems on site, had been spillage around the effluent tank which was odorous, this was in the process of being cleaned up. The factory will be shutting down

**Details** Complaint Date Odour Date Address WK/201002924 25/05/2010 25/05/2010 **Kenton Place** Factory complaint - weather hot and sunny Case Actions: Case Comments Call that odour very bad indeed. Immediately after had received complaint also had call from NP at JLT - there were problems with the process last night which means that two lorries are parked on the yard currently. Process now running normally however. AB investigated - by the time had reached site, one lorry was inside the factory and the other was in the process of being moved. Was very occasional raw material smell on Marsh Green Road plus treated air smell. Towers all on set points but (possibly due to hot weather) did not smell as good as they have done in the past. There should be no further raw material on the yard today, but NP will let us know if that changes. WK/201002925 25/05/2010 25/05/2010 Marsh Green Road East Factory complaint - weather hot and sunny **Case Actions:** Case Comments Call that odour very bad indeed. Immediately after had received complaint also had call from NP at JLT - there were problems with the process last night which means that two lorries are parked on the yard currently. Process now running normally however. AB investigated - by the time had reached site, one lorry was inside the factory and the other was in the process of being moved. Was very occasional raw material smell on Marsh Greeen Road plus treated air smell. Towers all on set points but (possibly due to hot weather) did not smell as good as they have done in the past. There should be no further raw material on the yard today, but NP will let us know if that changes. WK/201002957 25/05/2010 25/05/2010 **Edwin Road** Factory complaint - weather sunny and hot but wind increasing **Case Actions:** Case Comments Complaint that smell bad when complainant got home from work today and yesterday. Factory had suffered breakdown last night which meant one lorry of cows was parked on the yard briefly this afternoon however was inside by time of call.

Now processing normally and towers all on set points. Quality of raw material is low due to weather, so more odour being generated that normal.

AB and RS investigated - towers smelt OK but not as good as they have been, this is possibly due to the hot weather. No odour detectable on Edwin Road. On Haven Road and Water Lane as approached factory was quite strong odour. This was not as clean as would normally expect but no obvious source of problem on site. All control systems operating and checks show that process is running as it should be.

#### WK/201003106

28/05/2010 28/05/2010 **Knightley Road** factory complaint, warm overcast ssw fresh wind

#### **Case Actions:**

Phone call received complaint about the smell from the factory – complainant has just noticed it.

Phone call made call to the factory, all sniffer points were ok however the JLT and small flakt were running low on water due to

maintenance. Should be better within the hour

**EPSU Officer Visit** walked the area strong smell in the area (processing type of smell), towers were also noticeable but not unpleasant.

Rivermead Rd area most noticeable for the processing smell.

called back to AB when out to report findings and to notify JLT.

### WK/201003246

01/06/2010 27/05/2010 Rivermead Road Factory complaint - weather warm

#### **Case Actions:**

Case Comments Complaint made direct to factory out of hours.

> Factory was processing at time of call but had ongoing fault with water supply to JLT and SF towers. This may explain the complaint as the towers were not working as well as they normally would. RS had investigated earlier complaint and said that the treated air smell was not as clean as normal.

#### WK/201003248

01/06/2010 28/05/2010 Rivermead Road Factory complaint - weather cool and windy

#### **Case Actions:**

Complaint Date Odour Date Address Details Complaint made direct to factory out of hours. No number left so unable to call complainant back. Case Comments Factory processing at time of call but still not resolved problems with water supply to JLT and SF towers which means that chemical levels not as well controlled as normal. This may have affected the odour detectable downwind. WK/201003250 01/06/2010 28/05/2010 Factory complaint - weather cool and windy **Case Actions:** Case Comments Complaint made direct to factory out of hours. Anonymous complaint and no number left so unable to call complainant back. Factory processing at time of call but still not resolved problems with water supply to JLT and SF towers which means that chemical levels not as well controlled as normal. This may have affected the odour detectable downwind. WK/201003280 02/06/2010 02/06/2010 Marsh Green Road East Factory complaint - weather overcast and cool **Case Actions:** Case Comments Complaint that smell has been bad since 08.45. AB investigated - was strong but neutral/clean tower smell. All operating normally on site and towers working well after water supply problems of past few days. WK/201003704 10/06/2010 Marsh Green Road 10/06/2010 Strong odour coming from the above factory - weather overcast and windy North **Case Actions:** Case Comments Complainant reported that odour has been bad all day but a bit better this afternoon. AB investigated - was slight clean treated air smell on Marsh Green Road plus very occasional process-type smell. No problems at factory. SF smelt particularly good. WK/201004308 22/06/2010 21/06/2010 Vehicle complaint **Case Actions:** Case Comments Call from JLT - vehicle complaint reported to them last night. Complainant had followed lorry into town and objected to odour from it. Vehicle identified - carrying cat 2 material - that day's kill from abattoir. Material fresh and should be least odorous load received by factory. Nothing abnormal with that load so hard to explain complaint. WK/201004564 28/06/2010 28/06/2010 Marsh Green Road Factory Complaint - weather very warm and sunny no breeze. North **Case Actions:** Complaint that smell bad all morning - had also noticed it at weekend. Case Comments Factory not processing at time of call - had shut down 0900 on Saturday. Only JLT tower running. First stage de-misters on SF being pressure washed, which could generate odour, but likely to be very localised. AB investigated - was very slight smell at complainant's property - ?raw material but hard to tell. Only localised odour around SF - press-type smell. JLT tower smelt good and no other obvious odour sources. WK/201004636 29/06/2010 29/06/2010 **Barrack Road** Factory smell - strong odour this morning **Case Actions:** Case Comments Unable to attend site due to staffing constraints.

could be cause of complaint.

Rang factory - wind SW and factory processing at time of call. Routine check of towers at 07.50 identified that one probe on LF tower blocked, which would have affected the chemical balance in the tower. This was rectified immediately but

**Details** Complaint Date Odour Date Address WK/201004644 29/06/2010 29/06/2010 Feltrim Avenue Factory complaint - weather overcast and warm Case Actions: Case Comments Complaint made direct to factory Unable to attend site due to staffing constraints. Rang factory - wind SW and factory processing at time of call. Routine check of towers at 07.50 identified that one probe on LF tower blocked, which would have affected the chemical balance in the tower. This was rectified immediately but could be cause of complaint Called complainant - no answer and no answerphone WK/201004678 29/06/2010 29/06/2010 Rivermead Road Factory complaint- Warm and humid weather **Case Actions:** Notified of complaint by Business Support Section. Unable to investigate due to other commitments, but rang JLT to Case Comments inform them of details and ask them to investigate. Called complainant - number not recognised. A call from Neil from JL Thomas, in response to complaint they tested the processes and couldn't identify any problems. Phone call received WK/201004693 29/06/2010 29/06/2010 Rarrack Road Factory Complaint - Weather overcast with sunny spells and a slight **Case Actions:** Case Comments No process problems at factory and towers all OK. Unable to investigate because of other staffing commitments. WK/201004758 30/06/2010 29/06/2010 Rivermead Road Factory complaint - weather warm and overcast **Case Actions:** Case Comments Complaint made direct to factory out of hours. No process problems and towers all OK. Rang complainant - no answer, message left WK/201004779 01/07/2010 01/07/2010 **Feltrim Avenue** complaint about noise from steam release valve **Case Actions:** Case Comments Call direct to factory over night. Boiler steam release valve had blown, cause currently unknown. Neil will speak to night shift to get more details. Called complainant to explain what steps being taken. Case Comments explanation from Neil: non-condensables from dryer normally cooled in press scrubber before going to boiler - normal temp 20-22 degrees, but on this occasion were 40 degrees - resulted in increase in steam pressure and safety valve blowing. Have increased water flow to press scrubber again and added an alarm to system to ensure that if flow drops again, they will identify this WK/201004817 01/07/2010 30/06/2010 **Bagshot Avenue** Factory complaint - weather warm and muggy **Case Actions:** Case Comments Call made direct to factory out of hours. Factory starting up at time of call - LF and JLT towers running and all OK. SF not running at time. WK/201004860 02/07/2010 Strong odour coming from the above factory - hot humid day with slight 02/07/2010 Marsh Green Road West breeze **Case Actions:** Case Comments AB investigated - was strong clean chemical tower smell at complainant's premises. Explained that although fairly strong on this occasion, this residual odour could not be avoided altogether. Factory shutting down at time of call - only JLT tower running.

**Details** Complaint Date Odour Date Address WK/201004944 05/07/2010 02/07/2010 Factory complaint - weather warm **Bagshot Avenue** Case Actions: Case Comments Call made direct to factory out of hours. Were processing well at time of call but received 7 loads of abattoir waste between 1615 and 1830, some of which had to wait to tip. This may have resulted in a raw material odour. NP will look into how this can be avoided, but seems to be more of a problem on a Friday when all the abattoirs try to finish up early. WK/201004945 05/07/2010 02/07/2010 **Norwood Avenue** Factory complaint - weather warm **Case Actions:** Case Comments Call made direct to factory out of hours. Were processing well at time of call but received 7 loads of abattoir waste between 1615 and 1830, some of which had to wait to tip. This may have resulted in a raw material odour. NP will look into how this can be avoided, but seems to be more of a problem on a Friday when all the abattoirs try to finish up early. WK/201005156 07/07/2010 06/07/2010 **Bagshot Avenue** Factory complaint - weather warm with some breeze **Case Actions:** Call made direct to factory out of hours. Case Comments Factory processing normally at time of call - no lorries on yard and towers all OK. Rang comp - spoke to his wife who took my details. She will ask complainant to call me back if he would like to discuss further. WK/201005383 12/07/2010 09/07/2010 **Bagshot Avenue** Factory complaint - weather warm and windy **Case Actions:** Case Comments Call made direct to factory out-of-hours. Factory processing at time of call, towers all OK and no problems reported. Called complainant at home in case he wanted to discuss - left message with his wife - had message from complainant Case Comments with mobile number, which I rang - no answer, message left on 08 and 09.07.10. Called again on 12.07 following two complaints over weekend - no answer. WK/201005384 09/07/2010 12/07/2010 **Bagshot Avenue** Factory complaint - weather warm and windy **Case Actions:** Case Comments Call made direct to factory out-of-hours. Factory processing at time of call, towers all OK and no problems reported. WK/201005590 15/07/2010 15/07/2010 **Bagshot Avenue** Factory complaint- out of hours, wind SSW overcast with showers **Case Actions:** Case Comments Complaint about odour made out of hours direct to the factory. Phone call made Call to the factory Wind SSW, weather overcast with showers. The factory are processing although at the time of the complaint there were no reported problems, pH on the small flackt is a bit high but is being reduced. All sniffer points were ok according to Neil. RS will go out and investigate. **EPSU Officer Visit** RS walked the area the wind has shifted and the tower odour is now in the Norwood Avenue area, The wind direction is SW-SSW but blustery. The towers are smelling slightly strong off site however the sniffer points are all ok and on site investigations showed that the towers were all running within set points. No reported problems on site but they will keep investigating into the cause of any problem as we have received a few complainants today.

**Details** Complaint Date Odour Date Address WK/201005593 15/07/2010 15/07/2010 Feltrim Avenue Strong odour coming from the above factory Case Actions: E-Mail I received a call regarding factory smell. The lady refused to give me her contact number and she was very rude on the phone. I told her that I would need to pass her details on to an officer. She told me she lived in Feltrim Avenue (no number given) and said that she would be calling back tomorrow to speak to an officer. Case Comments RS in the area at the time of the complaint investigating another complaint. Occasional chemical tower odour in the area wind is swinging round and quite blustery. On site investigation: All towers running within permitted limits sniffer points smell ok, with no further reported problems on site. No details left so unable to contact complainant. WK/201005603 15/07/2010 15/07/2010 **Norwood Avenue** Factory smell very strong Case Actions: RS in the area at the time of the call and had been to the factory to investigate the problem. Phone call made The complainant was quite pleased that we were on site at the time and said that the odour this summer was not as bad as last year. She described the smell as a dog biscuit smell, and was having to close all the windows in the house as it was stinking the house out. She will call again if the smell gets any worse WK/201005607 15/07/2010 15/07/2010 Feltrim Avenue Factory complaint- strong odour in the area. Case Actions: Phone call received call about the odour in the area, described as the 'normal smell' - not as bad as in previous years but getting stronger. Informed the complainant that I had been to the site today as we had received other complaints, and we would be looking in to this one as well. RS will call the factory to investigate further. Phone call made Call to the factory to report the problem and enquire if they have found anything. They have found that the large flakt had elevated pH on the 3rd stage not the 2nd as they were thinking earlier so they are now addressing the problem and hope to have the levels back to something normal later today, Neil has been out to the sniffer points and they are still smelling ok. call to the complainant to up date them about the investigation. They will call back if the problem recurs later. Phone call made WK/201005614 15/07/2010 15/07/2010 **Feltrim Avenue** Factory complaint- strong odour in the area Case Actions: Phone call received call about the odour in the area, complainant said that it has been fine for most of the summer but today its really bad. Explained the situation about the problem on site with the 3rd stage of the treatment tower, and will go out again this afternoon and investigate. **EPSU Officer Visit** RS in the area for 60 mins, Wind is picking up and there is an occasional strong tower smell. Feltrim Ave, Norwood Avenue areas particularly noticeable. On walkabout also identified occasional strong yard smell. Reported back to JLT, they had nothing parked up on the yard, but would look into it. WK/201005648 16/07/2010 16/07/2010 Norwood Avenue Factory complaint - weather overcast **Case Actions:** Complaint made direct to factory regarding smell over last couple of days. NP spoke to complainant and explained Case Comments process and control etc. WK/201005807 20/07/2010 20/07/2010 Willeys Avenue Factory Complaint - weather overcast with rain **Case Actions:** 

Complaint Date Odour Date Address Details

**EPSU Officer Visit** 

RS walked the area 09.40-10.00 occasional clean tower smell, complainant not in. Spoke to the postman who informed me that there had been an unusual smell in the area yesterday but it was the normal factory smell around today.

Site visit; all the towers running within there set limits and sniffer points smell ok. Nothing on the yard and the pit is only <sup>3</sup>/<sub>4</sub> full. They had not received any deliveries today.

The site will undertake an investigation and report back any findings.

Phone call made

call to the complainant: incorrect number given

WK/201006059

23/07/2010 23/07/2010

Marsh Green Road

North

smells particularly bad-cloudy/ little wind

**Case Actions:** 

**EPSU Officer Visit** 

RS site visit and walked the area. Strong clean tower smell in the far end of Marsh Green Road, the complainant stated that the smell in the last few weeks had been on the whole very good and that today the smell just before the complaint was logged was "terrible, not just the standard smell, but something dead".

On site at JLT, site running within set levels. The factory started up at approximately 12.00 after a breakdown this morning. After consultation with the weighbridge about deliveries it transpired that at 12.25 a lorry entered site and the weighbridge clerk described it as smelly, it was one lorry which he said even smelt when it left site. This is being investigated by Neal on site and will be discussed with the transport officer.

WK/201006130

26/07/2010 24/07/2010

**Bagshot Avenue** 

Factory complaint - weather warm

**Case Actions:** 

Case Comments

Call made direct to factory out of hours - no process problems, towers all OK

WK/201006133

26/07/2010 24/07/2010

factory complaint - weather warm

**Case Actions:** 

Case Comments

Complaint made direct to factory out of hours - were shutting down at time but all towers still running

WK/201006205

27/07/2010 27/07/2010

Knightley Road

Factory complaint - Weather overcast and warm

**Case Actions:** 

Case Comments

Complainant that returned home to find smell very strong.

AB investigated - was unable to detect any odour except very very faint (? small flakt) smell on Knightley Road. No process problems at factory, towers all on set points and smelling fair.

WK/201006244

28/07/2010 28/07/2010

Salmonpool Lane

Factory complaint, material not chemical, warm day, slight breeze

**Case Actions:** 

Case Comments

Call made direct to factory - raw material type odour.

AB and RS investigated - at complaints property was initially a slight but noticeable raw material smell. As walked area, was also an occasional boiler room/process odour. No obviously chemical tower smell detected.

At factory found that towers all on set points and sniffer points smelt reasonable. Were processing very old and liquid material at the time which meant that steam demand was very variable - had had to switch to incinerator several times throughout morning. This may explain odour as there is some loss of incineration and extraction around presses etc during the switch over. No other problems evident at site.

NH from factory also visited area about 45 minutes later - was slight tower smell, but not very fresh. Increased the free chlorine on the JLT tower slightly to try to improve this.

WK/201006267

28/07/2010 28/07/2010

Feltrim Avenue

Factory complaint - weather warm and sunny

**Case Actions:** 

Cancer Comments Case Comments Called him back — on answer, message left Case Comments Called him back — on answer, message left Called him back — on answer, message left Case Comments	Complaint Date	Odour Date	Address	Details	
Case Comments  Case C	Case Comments				
WK20106356   3007/2010   Salmonpool Lane   Factory complaint - weather overeast but not cold	Case Comments	Complainant called back - general complaint about odour over last few weeks. Also concerned about health impact. I explained the permit process and the equipment they have installed. I said that we were not aware of any health impacts and had consulted the HPA on the permit application.			
Source   Comments   Call about smell, which has been bad all day. Describes as the usual smell. Not answer factory: Complainant to update him - no answer, message left.    WKZ01006377					
Case Comments Ca	WK/201006356				
Case Comments  Call made direct to factory re strong smell (process-type odour, not chemical). Complainant drive to factory and spoke to team leader to advise him of problem. When complainant returned home (0730) there was no odour.  All investigated at 0900 - factory was processing at time of call but stock levels were very low. Material was relatively fresh and towers were all OK.  Wind very slight but increased throughout morning and settled to ~SW. Assessment from Riverside Valley Park found occasional lowers smell.  WK/201006376  30/07/2010  30/07/2010  St Bernards Close  Factory complaint - weather overcast but warm  Case Actions:  Call about smell, which has been bad all day. Describes as 'the usual smell'.  All investigated - was strong localised odour on Trews Weir Reach. Not doviously chemical or tower-type smell. Not raw material, possibly could be process odour due to loss of incircation.  At factory, towers all smelt very good and computer system showed 100% firing rate on boiler all day. No obvious source of dour therefore.  TG and NH also made observations from Riverside Valley Park where smell was purely a chemical tower smell, not overly strong.  Called complainant to update him - no answer, message left.  WK/201006377  30/07/2010  30/07/2010  Feltrim Avenue  Factory complaint - weather overcast and warm  Case Actions:  Call about smell, which was first noticed at 10am, but is worse now. Described as chemically smell. All investigated - was strong localised odour on Trews Weir Reach. Not obviously chemical or tower-type smell. Not raw material, possibly could be process odour due to loss of incineration.  At factory, towers all smelt very good and computer system showed 100% firing rate on boiler all day. No obvious source of odour therefore.  TG and NH also made observations from Riverside Valley Park where smell was purely a chemical tower smell, not overly strong.  WK/201006437  D2/08/2010  30/07/2010  Ragshot Avenue  Factory complaint - weather damp  Case Actions:  Call made tirect to facto	30/07/2010	30/07/2010	Salmonpool Lane	Factory complaint - weather overcast but not cold	
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	Case Actions:				

Complaint Date Odour Date Address Details AB was in area at time of call - was quite evident tower smell along most of Rivermead Road. Not very strong odour, but Case Comments noticeable. Smelt of chemical, but not very fresh. At factory, all processing normally. Towers on set points but LF towards bottom of range for free chlorine. NH will increase this slightly. Rang complainant to explain action being taken but number given is 'not recognised' WK/201006539 03/08/2010 03/08/2010 Feltrim Avenue Factory complaint- over cast and warm **Case Actions:** Phone call received call from the complainant about the ongoing problem in the area. Complainant was very upset and volatile about the perceived lack of action on behalf of the council in 'getting rid of the problem or closing down the factory'. I attempted to explain about how the process worked however the complainant was by this time quite irate. In the future the complainant does not wish to be called back when they make a complaint as they feel that they will explode again at whoever makes the call. RS will go out and investigate. Phone call made call to the factory, TG no problems on site however they will investigate. RS and AB walked the area, wind had swung round and was more noticeable on the Trews Wear Reach, towers occasionally noticeable however not that strong. WK/201006569 03/08/2010 03/08/2010 **Feltrim Avenue** Factory complaint - weather overcast and fairly still **Case Actions:** Case Comments Call that smell has been bad all day. AB and RS had investigated previous complaints - odour quite strong but increasingly localised in afternoon. Chemical tower smell, but not fresh. No process problems at factory and towers all good on site. WK/201006581 04/08/2010 04/08/2010 **Knightley Road** Factory Complaint - weather drizzly **Case Actions:** Case Comments Call about small first thing this morning. No process problems at factory - closed down shortly after call due to shortage of raw material. Towers all OK. AB and RS in area later in morning - no odour detectable WK/201006751 09/08/2010 06/08/2010 Rivermead Road Factory complaint - weather overcast **Case Actions:** Case Comments Complaint made direct to factory out of hours. No process problem, no material on yard, towers all on set points and smelling good. WK/201006752 09/08/2010 06/08/2010 Rivermead Road factory complaint - weather overcast **Case Actions:** Case Comments Complaint made direct to factory out of hours. No process problem, no material on yard, towers all on set points and smelling good. WK/201006798 09/08/2010 09/08/2010 Feltrim Avenue Factory complaint - weather overcast and heavy **Case Actions:** Case Comments Call re smell in Riverside Valley Park - noticed it on Canal Bank and cycle path. Wind SW but cannot smell it at home on Feltrim Avenue. Factory not processing. No deliveries or lorries on yard at time of event. Only JLT tower running.

**Details** Complaint Date Odour Date Address WK/201007347 20/08/2010 20/08/2010 **Gabriels Wharf** Strong odour coming from the above factory Case Actions: Case Comments Complaint that smell has been inside the complainant's buildings all day. It is noticeable when a lorry passes, but can smell it all the time. Wind direction means that any odour is blown through the building straight from the JLT site. No process problems and all operating normally. No obvious source of any fugitive odours. WK/201007348 20/08/2010 20/08/2010 **Feltrim Avenue** Factory complaint - weather windy and humid Case Actions: Complaint that small was bad at about 0710 this morning and again at 1300. Case Comments RS and AB investigated. Was noticeable process-type smell on Topsham Road. In Belle Isle you could smell the towers, which did not smell as good as they can do. At the factory, all operating normally and towers all smelt good. No process problems and nothing untoward. No obvious source of odour which we could smell on Topsham Road. WK/201007383 23/08/2010 21/08/2010 **Bagshot Avenue** Factory complaint - weather warm **Case Actions:** Case Comments Complaint made direct to factory out of hours. Factory suffered breakdown at approximately time of call - fault with conveyor so process not running. Running stand-by incinerator for foul gasses, which may have caused short-term emission during switch-over. Otherwise towers all OK. WK/201007557 26/08/2010 26/08/2010 Marsh Green Road factory complaint - weather overcast North Case Actions: Case Comments Complaint that odour from factory has been bad this afternoon. AB investigated - factory not processing at time of call as no stock. JLT towers operating on set points and smelling good. Treated air smell on Marsh Green Road. WK/201007980 07/09/2010 07/09/2010 Barnardo Road Factory complaint, weather overcast with a slight breeze **Case Actions:** Case Comments AB and RS in area - fairly strong but clean treated air smell. No problems at factory. The complainant stated that the smell was very bad and they have had to shut all their windows. Phone call received WK/201007986 07/09/2010 07/09/2010 St Bernards Close Factory complaint- wind strong SW overcast with showers **Case Actions:** Phone call made call to the factory, talked to Neil from the factory although they are incinerating they have nothing major going on in the factory, sniffer point all good. Investigation of previous complaint by AB and RS - fairly strong but clean treated air smell. Spoke to TG - incinerator had been running because they anticipated low steam demand but this did not materialise. Case Comments Called complainant to report - no answer, message left WK/201008207 13/09/2010 13/09/2010 **Feltrim Avenue** Factory complaint weather overcast, cool, with slight breeze **Case Actions:** Case Comments Complaint received while AB investigating previous complaint - Factory not processing, only JLT tower running and this all on set points. Was very slight treated air smell on Bagshot Avenue. On footpath at back of Belle Isle was slightly stronger clean chemical smell, otherwise could not detect any odour from factory.

**Details** Complaint Date Odour Date Address WK/201008209 13/09/2010 13/09/2010 Factory complaint - weather overcast, cool with slight breeze **Bagshot Avenue** Case Actions: Case Comments Complaint that smell this morning was the 'worst ever' AB investigated. Factory not processing, only JLT tower running and this all on set points. Was very slight treated air smell on Bagshot Avenue. On footpath at back of Belle Isle was slightly stronger, clean chemical smell, otherwise could not detect any odour from factory. WK/201008248 13/09/2010 13/09/2010 Salmonpool Lane Factory complaint - weather cool and overcast Case Actions: Case Comments Call direct to factory re odour. JLT had started processing by time of call but all operating well, including towers. Investigation of previous complaint had identified clean tower smell. WK/201008249 13/09/2010 13/09/2010 **Rivermead Road** Factory complaint - weather cool and overcast **Case Actions:** Case Comments Call re odour, which has apparently been bad since this morning. RS walked the area Rivermead Rd, Salmonpool Lane, Belle Isle, Topsham Rd and Barrack Road. **EPSU Officer Visit** Strong tower smell in the far end of Rivermead Road leading up to Topsham Road and along Barrack Road. WK/201008250 13/09/2010 13/09/2010 **Knightley Road** Factory complaint - weather cool and overcast **Case Actions:** Case Comments Call re odour, which has apparently been bad since 8am **EPSU Officer Visit** RS walked the area Rivermead Rd, Salmonpool Lane, Belle Isle, Topsham Rd and Barrack Road. Strong tower smell in the far end of Rivermead Road leading up to Topsham Road and along Barrack Road. WK/201009065 05/10/2010 04/10/2010 Feltrim Avenue Factory complaint - passed to Community Patrol - weather mild **Case Actions:** Community Patrol Complaint made out of hours and was passed to Community patrol. They called out to Feltrim Avenue to witness the Visit reported smell from J.L. Thomas, no odour detected during visit. AB called factory on the next working day to inform them of complaint. They were processing at time of call and all Case Comments processes were operating normally. WK/201009078 05/10/2010 05/10/2010 **Feltrim Avenue** Complaint regarding the factory smell Case Actions: **EPSU Officer Visit** RS and AB walked the area and visited the site, Strong tower smell in the area mainly strong treated air smell however there was, from time to time, a process smell as well. On site they had had a trailer with a leak this morning on the yard which may have contributed to the smell off site for a time. All the tower sniffer points are smelling ok and the towers are running within set points. One trailer of cows on the yard waiting to be tipped which had just been parked up as we walked round the site. Phone call received Return call from the complainant, who said the smell last night was really bad, when the cps attended the smell had gone however the smell this morning was terrible approx 10.00, very different to the normal smell. The smell has gone at the moment. She did comment on the fact that it had not been as bad as past years. WK/201009128 06/10/2010 Trews Weir Reach 06/10/2010 Factory complaint weather warm and breezy. Complainant walking by Trews Weir at time of call. **Case Actions:** 

Complaint Date Odour Date Address Details

Case Comments

Complaint regarding smell from factory.

AB and JL already in area because had been advised by JLT that there were three lorries of material parked on the yard. There were problems processing yesterday and so there would not be space to tip all these until lunchtime. The lorries were all yesterday's abattoir kill and so relatively fresh.

Occasional treated air smell in Belle Isle and Rivermead Road areas. This was slight. One occasion where possible raw material odour detected, but again this was not strong.

WK/201009140

06/10/2010 06/10/2010 Rivermead Road Factory complaint - weather fine and breezy

**Case Actions:** 

Case Comments

Complaint regarding smell from factory.

AB and JL already in area because had been advised by JLT that there were three lorries of material parked on the yard. There were problems processing yesterday and so there would not be space to tip all these until lunchtime. The lorries were all yesterday's abattoir kill and so relatively fresh.

Occasional treated air smell in Belle Isle and Rivermead Road areas. This was slight. One occasion where possible raw material odour detected, but again this was not strong.

WK/201009141

06/10/2010 06/10/2010 Topsham Road Factory complaint - weather sunny and breezy

**Case Actions:** 

Case Comments

Complaint regarding smell from factory.

AB and JL already in area because had been advised by JLT that there were three lorries of material parked on the yard. There were problems processing yesterday and so there would not be space to tip all these until lunchtime. The lorries were all yesterday's abattoir kill and so relatively fresh.

Occasional treated air smell in Belle Isle and Rivermead Road areas. This was slight. One occasion where possible raw material odour detected, but again this was not strong.

WK/201009343

11/10/2010 11/10/2010 Marsh Green Road West Smell coming from the above factory

**Case Actions:** 

Phone call received

Call from the complainant about strong smell from the factory, described as bad all day but stinking now. Community Patrol Officer in area at time – reported that was strong smell at far end of Marsh Green Road

Phone call made

call to the factory, they are not operating yet and have nothing on the yard. Nick will undertake an investigation on site and report any findings back.

Towers were all off this morning due to maintenance during the morning. However, this was only for an hour and all are back up and working now.

Phone call received

Call from Neil at the factory regarding the onsite investigation. Towers all running ok, Neil walked the area and could pick up the towers at Jewsons however it was very brief. Odour very slight.

WK/201009369

12/10/2010 12/10/2010 Marsh Green Road factory complaint - warm NNE light wind

**Case Actions:** 

Had been advised earlier in day of breakdown, but that there were (at that time) no lorries on the yard because they had been diverted elsewhere.

**EPSU Officer Visit** 

RS investigated complaint - Strong raw material smell in the area. The factory have 6 lorries parked up on the yard as result of breakdown earlier. They are going to prioritise the strongest smelling material first however there are still lorries coming in. Explained that parking lorries on yard was last resort and should only be done if all other options had been exhausted.

WK/201009385

13/10/2010 13/10/2010 Marsh Green Road East factory complaint- NNW very light wind clear

**Case Actions:** 

Address **Details** Complaint Date Odour Date

Call received from a very angry complainant. He reported that he 'is sick to the back teeth of the stench from the Phone call received

> factory'. He used very strong language. RS tried to explain that the factory had a breakdown and that they were doing all they could to catch up with the material on site. The complainant was not interested in what ever was going on he just

would like it closed down.

Phone call made call to the factory,

The factory still have one lorry on the yard from yesterday and will do all they can to get it inside as soon as possible.

RS will investigate the odour.

**EPSU Officer Visit** RS on site, very strong raw material smell at the complainant's property, who was very agitated about the situation. The

complainant was so upset at the situation he removed himself and let others on site continue the conversation. He said that they have put up with the smell for many years however it has been to an unacceptable level over the last few days.

I did explain that the site had a breakdown the day before and was struggling to catch up with material.

On site the towers were running within set limits, however not smelling particularly fresh. This is possibly due to the age of the material being processed and will be monitored closely. Two lorries were parked up awaiting tipping. These should be inside within the next couple of hours. The site is now back up and running and shouldn't have any further

stock issues today.

WK/201009518

18/10/2010 16/10/2010 Marsh Green Road Smell coming from the above location-Can be smelt in the area of callers location North

Case Actions:

Community Patrol Checked around area and there was a strong smell near property complaining. No description of nature of odour.

Visit Case Comments

spoke to factory - they were processing at time and towers were all OK. Two lorries arrived at around time of call, but these went straight into factory to tip.

WK/201009858

22/10/2010 21/10/2010 Norwood Ave Noise complaint about the factory.

Case Actions:

Phone call received call from the factory with regard to a call that they had received about a howling noise from the factory last night.

The boiler was on full fire last night however the site were not aware of any noise being emitted from site.

Phone call made

call to the complainant. No answer message left. Phone call received

call from the complainant about the noise last night, the complainant described the noise as a hum

I gave the complainant the community patrol out-of-hours number. The complainant was happy to call the CPs out if the

noise reoccurred.